

# READ THIS FIRST

## STICKER KIT

*Fitting Instructions*



### YOU WILL NEED

1. Thinners or White Spirit or Metholated Spirits with a clean rag..
2. Heat Gun
3. Sharp Knife or Cutting Blade
4. Water Spray bottle. e.g windex / soapy water spray
5. Squeegee , or similar device to help smooth out air bubbles.



## ORDER OF STICKERS

We recommend starting with the easiest

1. NASSA Panel,
2. Nose Cone
3. Side Pod outer, then inner. Then the other Side Pod outer then inner.

**STEP 1. IMPORTANT...** Clean the sticking surfaces of all the plastics with Thinners or White Spirit or Metholated Spirits with a clean rag.. This is to remove all the dirt or residue of the release agents and waxes from the plastics that may still be present.

**STEP 2.** Using a knife or sharp blade - cut off flush the DRILL GUIDE LUGS on the side pods.. There are 4 per side pod.. the outer **2** are only there if the pods have not been fitted to the side pod bars (if fitted these will have already been drilled out). There are also **2** on the inside. These are **NOT DRILL GUIDES** as the side pod bars were changed after the mould of the side pods plastics had already been made, but these need to be removed to allow the sticker to lie flat.



**STEP 3.** Do **ONLY ONE** sticker at a time... Select a sticker, and with a heat gun, gently apply a small amount of heat to the sticker. **DO THIS WITHOUT REMOVING** either the front or rear protective covers. This is to soften the sticker and make it easy to work and apply. Leaving the stickers in the sun for a short period of time will have the same effect.

**STEP 4.** Go Kart Plastics, especially Side Pods, are very difficult to get NORMAL stickers to adhere to. SQ Racing have used an extremely aggressive adhesive, in fact we tested 5 different brands of strong adhesives and have come up with, what we believe to be the ultimate sticker material which aggressively bonds on contact... **THEREFORE** to reduce this initial bonding simply apply a "**LIGHT MIST**" of water (or slightly soapy water) on the surface to be bonded. The water will reduce the initial effect of the adhesive and allow the sticker to be adjusted, re-positioned. This water over time will leach out, and therefore give 100% bonding. It could take up to 24 – 48 hours for the stickers to fully adhere.

**STEP 5.** Do ONLY one sticker at a time, Remove the protective FRONT cover first (outside face / non sticky) from the front of the sticker (also known as release tape) and then remove the rear adhesive cover.

**NOTE:** when adhering the NOSE CONE sticker it is advisable to get someone to help you. This is a large sticker and there is a risk of the sticker adhering to itself... e.g. **two sections of the ADHESIVE SIDE touching each other.** If this happens, DO NOT PANIC, simply use heat gun to GENTLY apply a small amount of heat and then carefully prise apart...even if a small amount of adhesive is missing it should still be ok.

**STEP 6.** Now the **TRICKY PART.** You should be holding a slightly heated sticker with NO protective coatings on either sides, and the section of plastic kit you are about to adhere to should have a light misting of water. Using the pictures below as a reference for position apply the sticker. Work from the centre and smooth out any air bubbles..

## NASSA PANEL

Start with the Nassa Panel, as this is the easiest part to apply stickers. (see below for positioning).

**IF YOU CANNOT DO THIS PART WE RECOMMEND YOU GET SOME PROFESSIONAL HELP** as the Nose Cone and Side Pods are far more difficult.



## NOSE CONE

The level of difficulty is more than double, as the MAIN sticker itself is large and hard to manage

First, apply the small centre SQ logo sticker. Position this in the middle and **SO THE TOP OF THE STICKER** just touches the slightly raised seam on the nose cone itself. This Logo Sticker will give a good reference for positioning the main sticker.

**THE MAIN STICKER** - If you are NEW to fitting stickers we strongly recommend utilising 2 people to fit this large sticker. The guide to positioning this sticker should be the Centre Logo Sticker and also the middle of the main sticker should be position horizontally where it BENDS OVER from FRONT to TOP

**NOTE:** There is a risk of the sticker adhering to itself if not handled properly  
e.g. **two sections of the ADHESIVE SIDE touching each other..**

If this happens, DO NOT PANIC, simply use heat gun to GENTLY apply a small amount of heat and then carefully prise apart...even if a small amount of adhesive is missing it should still be OK.





## **SIDE POD STICKER – Outside**

The level of difficulty is only a little more than the nose cone. The sticker itself is smaller but has more contours



Start at the back of the pod and work forward, use the GOLD section at the top middle of the sticker to match up to the seam in the top middle of the pod.

**NOTE..** due to the contours this gold section is only section that butts up to the seam



**NOTE:** The light mist of water on the sticker and pod ready for the inner sticker to be applied

The 3 flaps of the sticker at the front edge of the pod are folded as pictured below, use a heat gun to stretch and mould into place. Do one flap at a time as per the pictures below

Fig. 1.



Fig 2



Trim off any excess material on the top flap excess to give a professional finish

Fig. 3.



Fig 4



## SIDE POD STICKER – Inside

The level of difficulty is similar to the outer side pod sticker. Align the gold sections in the middle.. and work the stick from the middle out to the front and then the middle to the rear



Well.. that's done.. now go do some laps !!